



Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~
Ra Value $\mu\text{m}$	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25 / 50 / 100	
	120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2		
	0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3		

General Tolerances where not specified

Note : Dimension Tolerance  $\pm 2\text{mm}$

Date	Revision	Description	Initials
		<b>Assembly Sirius - 620x620 R-32</b>	
Description			Dwg.no.
			FB.010.20070
Material:		Heat Treatment:	Weight:
			gms/Unit
Scale:	Proj.:	Date:	
N.T.S	⊕	13/08/09	
Drawn:	Checked:	Size:	Dim. in: mm
R.Shankar		A3L	
Product group:		Sheet:	of:
Craftsman Marine		1	1



**Craftsman**  
MARINE

Visserdijk beneden 70, 3319GV Dordrecht, The Netherlands. Tel: +31 (0)88 0062600, Fax: +31 (0)88 0062601 - info@craftsmanmarine.com - www.craftsmanmarine.com  
This drawing is the property of Craftsman Marine B.V., Dordrecht. Copyright reserved acc. law. It is not to be copied (in whole or in part) or otherwise disclosed without the written consent of Craftsman Marine B.V.