



Note : Dimension Tolerance ± 2 mm

Surface Finish					
Ra Value μm	0.012 / 0.025	0.05 / 0.1	0.2 / 0.4	0.8 / 1.6	3.2 / 6.3 / 12.5 / 25 / 50 / 100
120 to 315: ± 0.5	315 to 1000: ± 0.8		1000 to 2000: ± 1.2		
0 to 6 : ± 0.1	6 to 30 : ± 0.2		30 to 120 : ± 0.3		
General Tolerances where not specified					

Date	Revision	Description	Initials
		Assembly Sirius 800x800 R-55	
Description			Dwg.no. FB.010.20095
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 21/08/09	
Drawn: R.Shankar	Checked:	Size: A3L	Dim. in: mm
Product group: Craftsman Marine		Sheet: 1	of: 1



Craftsman
MARINE

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