



Surface Finish						
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100	
120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2				
0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3				

General Tolerances where not specified

Date	Revision	Description	Initials
		Description Saildrive foundation CM2.16/ CM3.27/ CM4.42	Dwg.no. AJ.010.20000



Craftsman
MARINE

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Material:	Heat Treatment:	Weight:
Scale: 1:10	Proj.:	Date: 23.04.2014
Drawn: Jorg Bieringa	Checked:	Size: A3L
Product group:	Sheet: 1	of: 1