ATTENTION! IMPORTANT:
Use correct tightening torque on bolts of shaft clamp bushing and gearbox.

Shaft clamp bushing:
Grease outside and degrease inside.

Type-2: M6x20: 18 Nm
Type-4: M8x20: 41 Nm

Gearbox side:
45 Nm
It is recommended to tighten the bolts equally by diagonal sequence as indicated in the drawing:

1. Tighten bolts to around 50% of the specified torque
2. Tighten bolts to around 75% of the specified torque
3. Tighten bolts to 100% of the specified torque